

Site ref:

sheet 1 of 2

L=A+B+C+(D)-r-2d

47 L

A+B+C+D+(E)-2r-4d

(C)

(D)

©.

2

Œ

٥

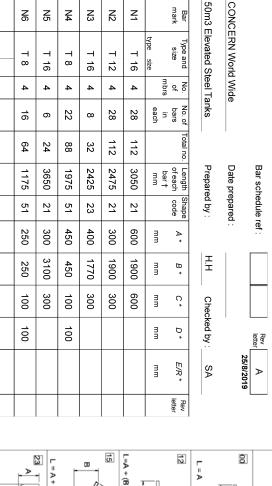
36

(D)

4

Shape and total length of bar (L) measured along centre-line

Shape and total length of bar (L) measured along centre-line



Footing F1

Footing F1

SH.COL SH.COL

L =2 A + 1.7 B + 2 (C) - 4 d	Somi circular Semi circular B	A+B+(C)-r-2d	L=A+B+(C)	(C)	B (C)	B (C)	L=A+(B)-0.43 R-1.2 d	122 R A A	L=A	DO A
L = A + B + C + (E) - 0.5 r - d	B C (E) D	C C	L=A+B+(C)-0.5r-d	B COD	B B (C)	B (C)  L = A + B + (C) - r - 2 d	L = A + 0.57 B + (C) - 1.6 d 21 i   1	Semi circular B	L = A, stock lengths	<u> </u>
L = A + B + C + (E) - 0.5 r - d	85 B C (E)	B C (D) (D) (D)	L=A+B+(C)-0.5r-d	28 B (C)	C	Sami director C  (D)  L = A + B + C + (D) - 1.5 r - 3 d	L=A+(C)-4d (C)		L = A + (B) - 0.5 r - d	(B) A

All stapse where standard shapes cannot be used. No other shape code number, form of designation or abbreviation shall be used in screduling.

A dimensioned sketch shall be drawn over the dimension columns A to E. Every dimensions all be specified and the dimension that is to allow for permissible deviations shall be indicated in parenthesis, otherwise the fabrication is free to choose which dimension shall allow for the tolerance. where B > A/5 L =sqrt {(3.14 [A - d])<sup>2</sup> + B<sup>2</sup>} C L = 3.14 (A - d) CC = no. of turns Notes
The length equations for shape codes
47, 51 and 63 are for when dimensions
C and D are to be minimised. '+ max(14 d, 150)' means add the greater value of either 14 d or 150mm. L = A + 2 B + C + (D) - 2 r - 4 d Shape code table 15 May 06 © 2006 Chris Buczkowski email: is@buczkowski.freeserve.co.uk Θλ

L = 3.14 [A - d] + (B)

75

67

77

L = A + B + C + (D) + 2(E) - 2.5 r - 5 d

L = 2 A + 3 B + max(14 d, 150) see note L = A + B + C + 2 D + E + (F) - 3 r - 6 d

86

56

63

2 A + B + max(21 d, 240)

Ĉ.

<sub>©</sub>

œ

Ŧ

64

L = 2 A + 2 B + max(16 d, 160)

L = A + 2 B + C + (E)

DRAWING NO.								
REFERENCE DRAWING								
REV.		>	В	С				
REVISIONS		ISSUED FOR APPROVAL	RE-ISSUED FOR APPROVAL	RE-ISSUED FOR APPROVAL				
	DATE	SEP,2019	SEP,2019	SEP,2019				
DESIGNER	DATE DRAWN CHKD CHKD.	SEP.2019 H.HAMD H.HAMD	H.HAMD H.HAMD	SEP,2019 H.HAMD H.HAMD				
70	CHA	H.HAMD	H.HAMD	H.HAMD				
CLIENT	CHKD.							
Ä	APPD.							
				E-mail: hu	Mobile:09	CONSU	ENG. HL	DESIGN

1. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE NOTED.
2. ALL LEVELS ARE IN METRE UNLESS OTHERWISE NOTED.
3. THE ACTUAL LOCATION SHOULD BE VERRIED AT SITE.
4. THE REINFORCING STEEL TENSILE YIELD STRENGTH IS:
17 = 460 Mpg FOR PLAN BARS.
17 = 250 Mpg FOR PLAN BARS.
18 = 250 Mpg FOR PLAN BARS.
18 = 250 Mpg FOR PLAN BARS.
19 = 250 Mpg FOR PLAN BARS.

reinforced Concrete should be grade C30. Plain Concrete should be grade C15 Ferfor FooTing, is Somm and For Sh.Column and Grade beams is 40mm. LAP OF Bars Shall be minimum 500.

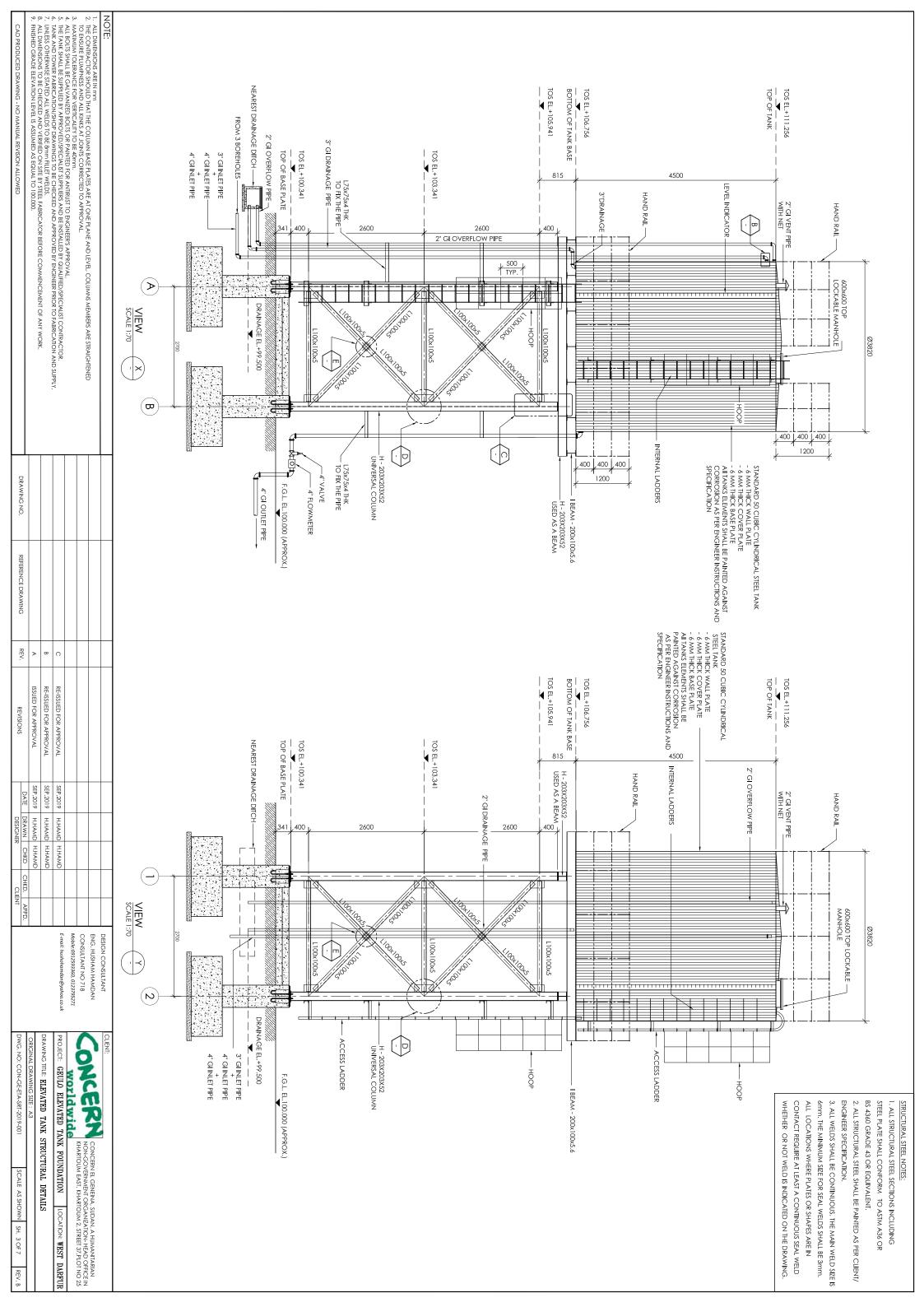
GN CONSULTANT . HUSHAM HAMDAN 4SULTANT NO 718 0912593360, 0123795271

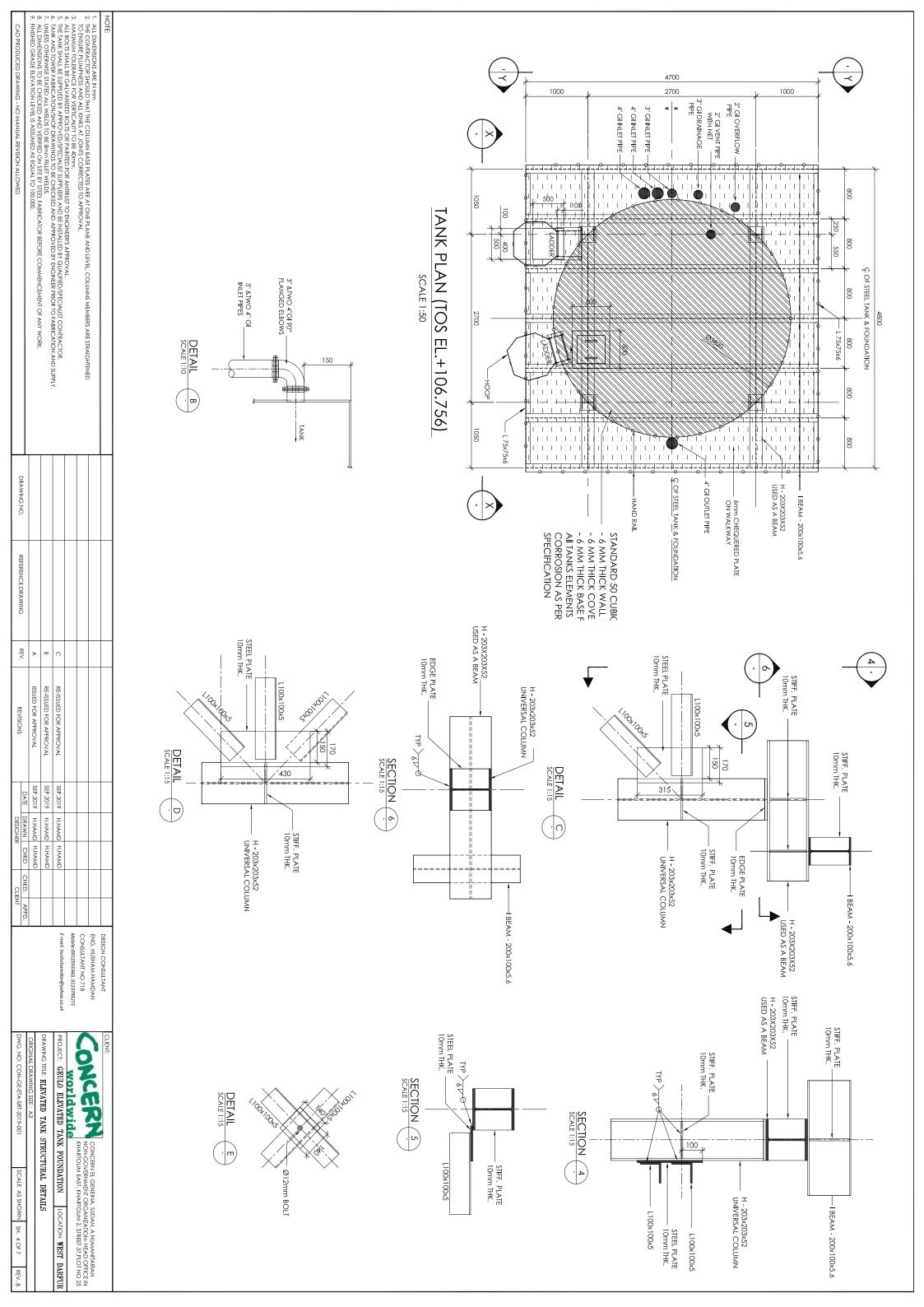
CONCERN EL GENEINA, SUDAN, A HUMANITARIAN NON-GOVERNMENT ORGANIZATION- HEAD OFFICE IN KHARTOUM EAST, KHARTOUM 2. STREET 37, PLOT NO 25

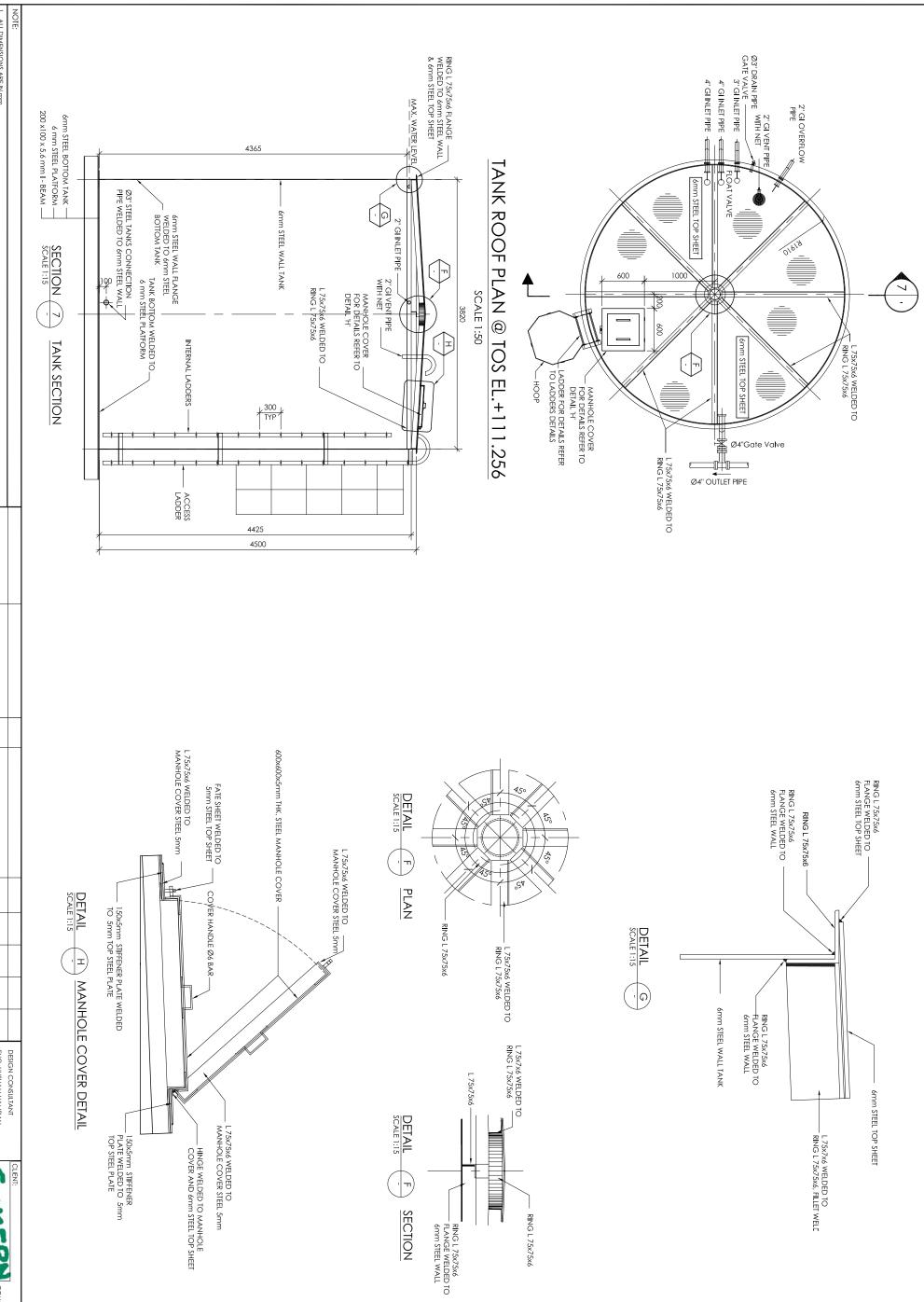
PROJECT: GBULO ELEVATED TANK FOUNDATION | LOCATION: WEST DARFUR

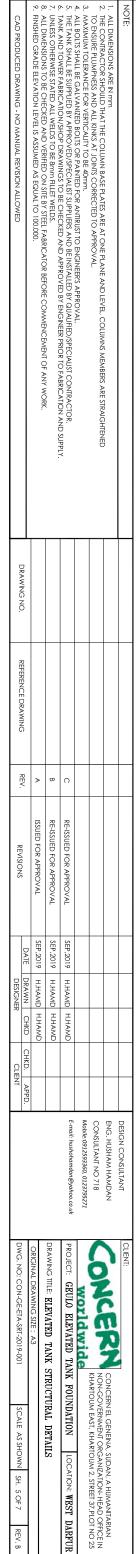
DRAWING TITLE: ELEVATED TANK STRUCTURAL DETAILS DWG. NO: CON-GE-ETA-SRT-2019-001

SCALE AS SHOWN SH. 2 OF 7





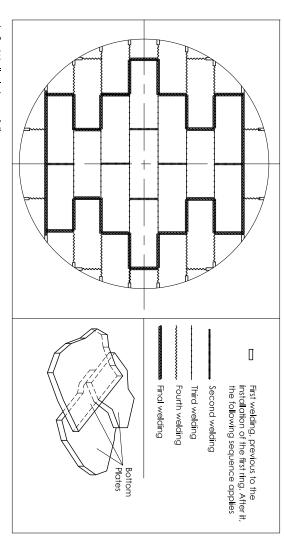




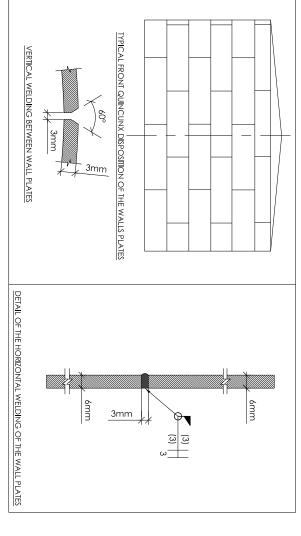
## **TANK Structural Notes:**

- 1) The steel tank material shall follow the standard type in Sudan:"Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates A283/A283M-13" Grade D:Tensile Strength = 415 Mpa and Yield Strength = 230Mpa
- 2) The bottom of the tank shall be welded to the steel platform that welded to the I-Beams
- steel tower using a suitable lifting equipment 3) The tank shall be manufactured on ground at site or at a workshop and be fixed on top of the
- 4) Welding of Connection as following:
- Ensure that the welding procedure and the welding properties meet or exceed the material properties of pieces being joined.
- b. As much as possible reduce welding points within the bottom and wall plates by using longer industrial sheets. In the event of inevitable joints use the following sequence:
- " Minimum overlap between bottom plates of 25mm = 1in "

b.1 Bottom Plate Welding Sequence



## b.2 Wall plate welding



- 5) Additional Stiffening plates of equivalent thickness shall be used at connection points between the steel ladder and the surface of the tank wall as well as the edges of openings and penetrations.
- convexity, distortions, etc. Defects acceptance criteria shall be in accordance with ES ISO 5817:2014 groove preparation, alignment before and after welding, welding process, penetration, 6) Manufacturing inspection, by visual examination, must cover most aspects: bending, treatment, small diameter welds around the nozzles, detecting of undercut, excessive tolerances for circumference, straightness and circularity, double sided welds, heat

- 7) Fillet weld shall be used at the circumferential connection between the wall and bottom plates.
   8) Vertical and horizontal welding between wall plates shall be butt weld, full penetration.
   9) All TANKS ELEMENTS SHALL BE PAINTED AGAINST CORROSION AS PER ENGINEER INSTRUCTIONS AND SPECIFICATION

1. ALL DIMENSIONS ARE IN mm
2. THE CONTRACTOR SHOULD THAT THE COLUMN BASE PLATES ARE AT ONE PLANE AND LEVEL, COLUMNS MEMBERS ARE STRA
TO ENSURE PLUMPNESS, AND ALL KINKS, AT JOINTS CORRECTED TO APPROVAL.
3. MAXIMUM TOLERANCE FOR VERTICALITY TO BE 40mm.
4. ALL BOLTS SHALL BE GALVANIZED BOLTS OR PAINTED FOR ANTIRUST TO ENGINEERS APPROVAL.
5. THE TANK SHALL BE SUPPLIED BY APPROVED/SPECIALIST SUPPLIERS, AND BE INSTALLED BY QUALIFIED BY CONTRACTO CONTRACTO CONTRACTOR TO THE TANK SHALL BE SUPPLIED BY APPROVED/SPECIALIST SUPPLIERS, AND BE INSTALLED BY GUALIFIED BY CONTRACTOR TO THE TANK AND TOWER FABRICATION/SHOP DRAWINGS TO BE CHECKED AND APPROVED BY ENGINEER PRIOR TO FABRICATION TURES SOTHERWISE STATED ALL WELDS TO BE 8mm FILET WELDS.
1. ALL DIMENSIONS TO BE CHECKED AND VERIFIED ON SITE BY STEEL FABRICATOR BEFORE COMMENCEMENT OF ANY WORK.

9. FINISHED GRADE ELEVATION LEVEL IS ASSUMED AS EQUILATED 100,000.

TO BE 40mm.
AR PAINTED FOR ANTRUST TO ENGINEER'S APPROVAL.
VED/SPECIALIST SUPPLIERS AND BE INSTALLED BY QUALIFIED/SPECIALIST CONTRACTOR.
DRAWINGS TO BE CHECKED AND APPROVED BY ENGINEER PRIOR TO FABRICATION AND SUPPLY.

a REI'N mm AR SHOULD THAT THE COLUMN BASE PLATES ARE AT ONE PLANE AND LEVEL, COLUMNS MEMBERS ARE STRAIGHTENED PNESS AND ALL KINKS AT JOINTS CORRECTED TO APPROVAL.

DRAWING NO. REFERENCE DRAWING REV. 0 ISSUED FOR APPROVAL RE-ISSUED FOR APPROVAL RE-ISSUED FOR APPROVAL SEP,2019 SEP,2019 SEP,2019 H.HAMD H.HAMD
DRAWN CHKD
DESIGNER H.HAMD H.HAMD H.HAMD H.HAMD DESIGN CONSULTANT Mobile:0912593360, 0123795271 ENG. HUSHAM HAMDAN CONSULTANT NO 718 DRAWING TITLE: ELEVATED TANK STRUCTURAL DETAILS ONCERN NO: CON-GE-ETA-SRT-2019-001

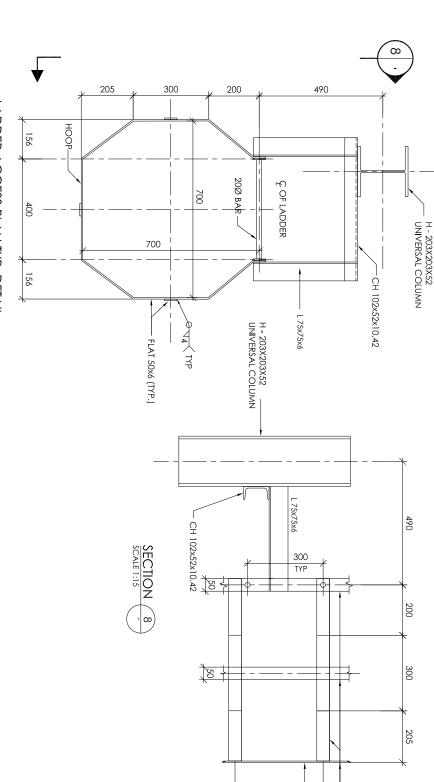
GEULO ELEVATED TANK FOUNDATION

LOCATION: WEST DARFUR

SCALE AS SHOWN SH. 6 OF 7

CONCERN EL GENEINA, SUDAN, A HUMANITARIAN NON-GOVERNMENT ORGANIZATION- HEAD OFFICE IN KHARTOUM EAST, KHARTOUM 2, STREET 37, PLOT NO 25

SCALE 1:15



FLAT 50x6 (TYP.)

500 (TYP.)

## LADDER ACCESS PLAN TYP. DETAIL FROM GROUND TO TANK BED (TOS EL.+106.756)

SCALE 1:15

